



ELECTRICAL  
MECHANICAL  
INSULATION

SHAW



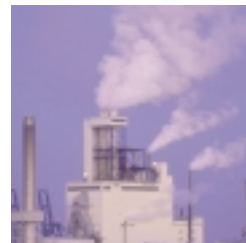
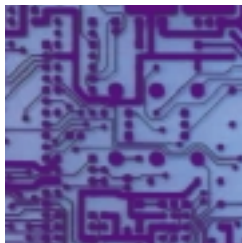
FLAME  
RETARDANT



2:1  
STANDARD  
SHRINK RATIO

Thin Wall  
Viton®

DERAY VT 220



# DERAY VT 220

Thin Wall Viton® Fluoroelastomer Heat Shrink Tubing, suitable for use in electronic systems and engine components in automotive, military/aerospace and industrial applications requiring outstanding heat and fluid resistance

## Features

- Highly abrasion resistant
- High withstand to corrosive fluids in extreme temperatures
- Flame retardant
- Very flexible
- Easily hot-stamped
- Meets MIL-DTL-23053/13; MIL-R-46846, Type III
- Continuous operating temperature: -55°C to 220°C
- Shrink temperature: 175°C



## Technical Data

### Physical

Property	Test Method	Typical Performance
Tensile Strength	ASTM D2671, IEC811-1-1	1500 psi (10.5 MPa)
Elongation	ASTM D2671, IEC811-1-1	250%
Longitudinal Change	ASTM D2671	+1, -10%
2% Secant Modulus	ASTM D2671	12300 psi (85 MPa)
Specific Gravity	ASTM D792	1.90
Elongation after Heat Aging (168hrs at 250°C)	ASTM D2671, IEC811-1-1	150%
Heat Shock (4hrs at 300°C)	ASTM D2671, IEC811-1-2	No cracking or flowing
Low Temperature Flexibility (4hrs at -55°C)	ASTM D2671	No cracking
Flammability	ASTM D2671	Self-extinguishing

### Electrical

Dielectric Strength	ASTM D2671, VDE 0303	150V/Mil (6kV/mm)
Volume Resistivity	ASTM D2671, VDE 0303	10 <sup>12</sup> ohm-cm

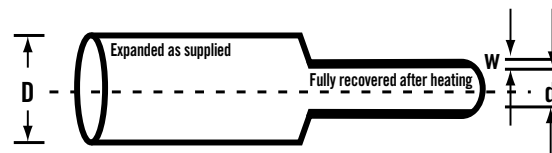
### Chemical

Fluid Resistance	MIL-DTL-23053/13,	Excellent
Copper Corrosion	ASTM D2671	Non-corrosive
Water Absorption	ASTM D570, VDE 0472	1%
Fungus Resistance	ISO 846	Very Good

## Dimensions

ORDER REF. NO. METRIC	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)	EXPANDED INTERNAL DIAMETER (MIN)
XXXX	YYYY	mm	D	IN	mm	d	IN	mm	w	IN
0032	0125*	3.2	1/8	1.6	0.062	0.80	0.031	50	168	
0048	0187	4.8	3/16	2.4	0.094	0.90	0.035	50	168	
0064	0250	6.4	1/4	3.2	0.125	0.90	0.035	50	168	
0095	0375	9.5	3/8	4.8	0.188	1.00	0.039	50	168	
0127	0500	12.7	1/2	6.4	0.250	1.20*	0.047	25	82	
0190	0750	19.0	3/4	9.5	0.375	1.40*	0.055	25	82	
0254	1000	25.4	1	12.7	0.500	1.80*	0.071	25	82	
0381	1500	38.1	1 1/2	19.0	0.750	2.40*	0.094	15	49	
0508	2000	50.8	2	25.4	1.000	2.80*	0.110	15	49	

\* Meets the material performance of MIL Spec only.



## Ordering

Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.

### To Order in Metric Units:

DERAY VT 220 - XXXX - CC - AA - M  
Color

### To Order in Imperial Units:

DERAY VT 220 - YYYY - CC - BB - I  
Color

### Standard Colors (CC)

Order Code	Color
BK	BLACK

\* For additional colors please see price list.

### Options (OO)

Unprinted	00
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Lengths:	Supplied on continuous reels
Standards:	MIL-R-46846, Type 3, Class 1; MIL-DTL-23053/13, VG 95343 Part 05, Type E; DEF STAN 59/97 Issue 3 Code 4a, VDE PAN 6480, No MP421

Note: Non-standard colors, sizes and lengths available subject to factory quotation.

REV 1

## CANUSA

### There's no end to what we cover

CANUSA-EMI is a global company providing electrical and mechanical insulation solutions for a variety of industries and applications. Starting from products created by extensive developmental research at Shaw Industries (incorporated 1955), CANUSA-EMI is a recognized world leader in the provisioning of high quality heat shrink products.

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